



押出機規格表 General Specification of Rubber Extruder

冷料銷釘式 (Pin Barrel Cold Feed)

型 式 (MODEL)	CE 60P	CE 75P	CE 90P	CE 120P	CE 150P	CE 200P	CE 250P
Screw Diameter (mm)	60	75	90	120	150	200	250
Screw Length (L / D)	10	12	12	14	16	16	18
Screw Speed (r.p.m.)	80	70	60	55	45	35	27
T.C.U. (Exclusive Head) (Zone)	2	2	2	3	4	4	4
Max. Capacity (ton / hr)	0.13~0.2	0.25~0.35	0.45~0.65	0.8~1.2	1.4~2.0	2.1~3.3	3.5~5.0

冷料傳統型 (Traditional Type Cold Feed)

型 式 (MODEL)	CE 60K	CE 75K	CE 90K	CE 120K	CE 150K	CE 200K	CE 250K
Screw Diameter (mm)	60	75	90	120	150	200	250
Screw Length (L / D)	10	12	12	14	16	16	18
Screw Speed (r.p.m.)	80	70	60	55	45	35	27
T.C.U. (Exclusive Head) (Zone)	2	2	2	3	4	4	4
Max. Capacity (ton / hr)	0.1~0.12	0.17~0.25	0.3~0.42	0.5~0.75	1.0~1.3	1.8~2.4	3.0~4.0

熱料押出機 (Hot Feed Extruder)

型 式 (MODEL)	HE 60	HE 75	HE 90	HE 120	HE 150	HE 200	HE 250
Screw Diameter (mm)	60	75	90	120	150	200	250
Screw Length (L / D)	6	6	6	6	6	6 / 8	6 / 8
Screw Speed (r.p.m.)	105	95	85	75	65	55	45

Rubber Extruder

橡膠押出機



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